



## High-output LED Flood Lights HLDL2 Series

Ideal for large-scale workpieces.



CCS Inc.

# Flood Lights That Are Perfect for HLDL2 Series Large-scale Workpieces



The irradiation shown here is an illustration only.



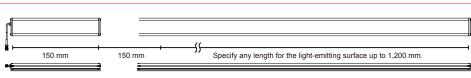


# High Output Makes Long-distance Illumination Possible.



### **Select the Optimum Size**

Available in any length up to 1,200 mm in 150-mm increments.



The design uses multiple LED boards connected together. You can therefore specify lengths in increments of 150 mm. With sizes ranging from a minimum of 150 mm to a maximum of 1,200 mm, these Flood Lights are suitable for a wide range of applications.



### **Selectable Directional Characteristics**

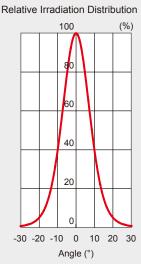
Two models are available with different directional characteristics: a Narrow Model, which enables long-distance illumination, and a Wide Model, which provides diffuse illumination over a wide area.

#### Narrow Models



#### Light Distribution Characteristics

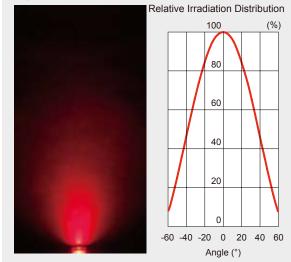




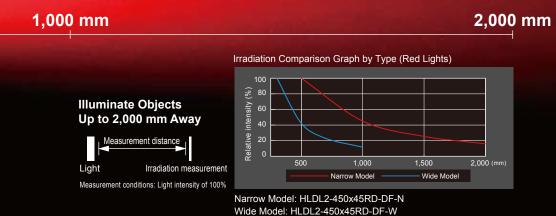
Wide Models



Light Distribution Characteristics



\*The graphs provided here are for reference only. Results for individual Lights may vary.



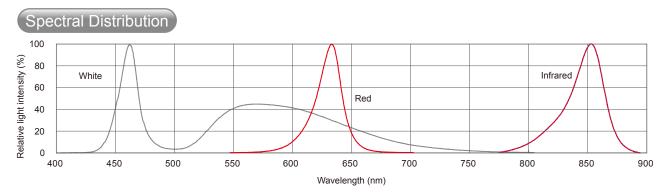


### Lineup Includes LED Colors of Red, White, and Infrared

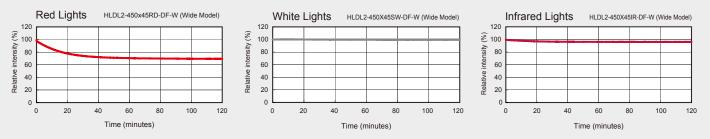
A wide range of colors, from visible light to infrared, is available to meet different inspection needs.



Lights are available in any of eight light-emitting surface lengths, two directional characteristics, and three LED colors.

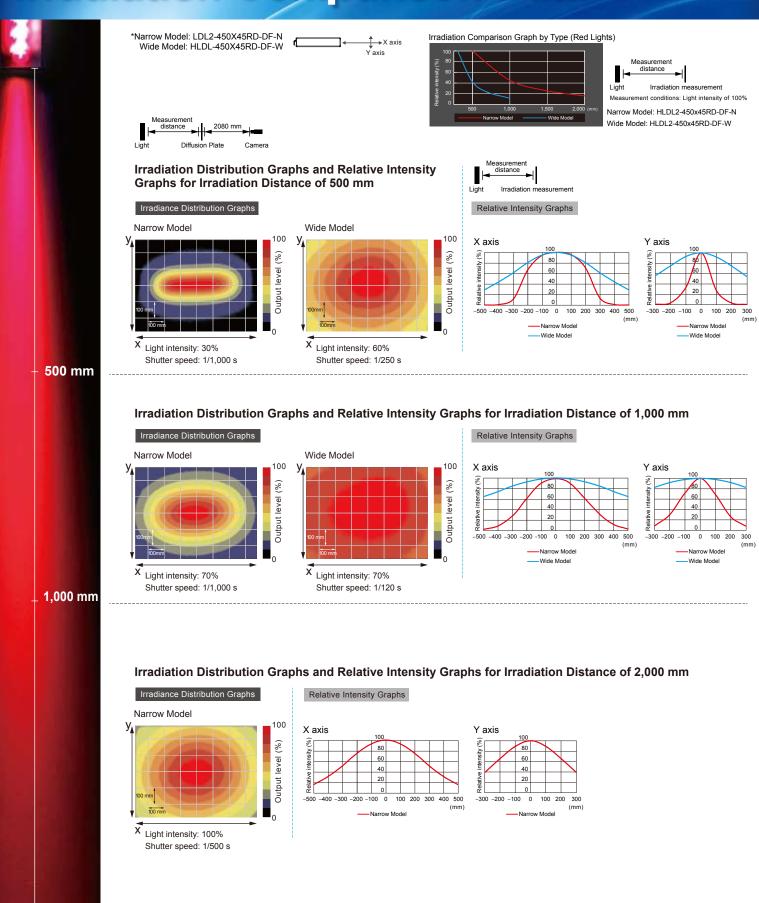


#### **Temporal Changes in Irradiation Output**



<sup>\*</sup>The graphs provided here are for reference only. Results for individual Lights may vary.

### **Irradiation Comparison Data**



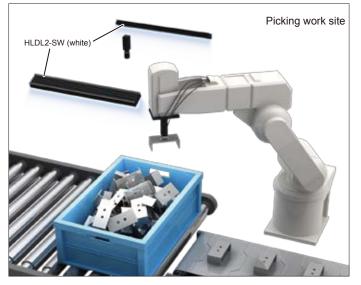
\*Measurement conditions for irradiation distribution graphs: Constant lighting, f16 lens, 2,080-mm WD, 750 × 750-mm field of vision. \*Measurement Conditions for relative strength graphs: 100% light intensity, constant lighting. \*Brightness will depend on the camera's spectral response. \*The graphs provided here are for reference only. Results for individual Lights may vary.

2,000 mm

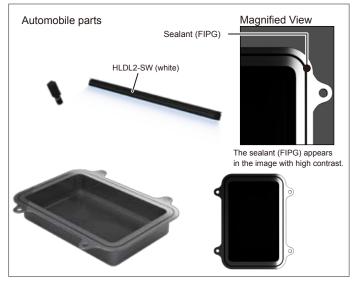
# **Application Examples**

#### Perfect for Large-scale Applications That Are Currently Using Fluorescent Lights.

#### **Picking Operations with Robots**



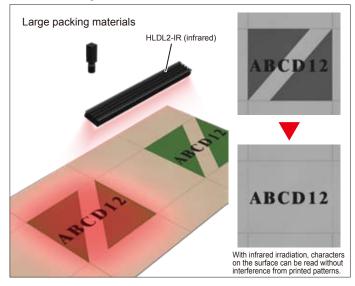
#### Inspections for Presence of Sealant (FIPG) Coating



#### Inspection of Door Assembly Gaps



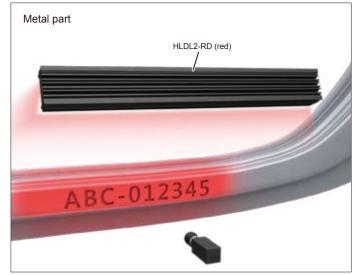
#### **Character Recognition on Cardboard**



#### **Hole Position Inspections**



#### **Reading Car Model Numbers**



### Lineup

With the HLDL2 Series, the Control Units that can be used depend on the model of the Light. Select the model that is best for your application using the following table for reference.

Red Li		the cable for Lights with light-emitting lengths of 150 the cable for Lights with light-emitting lengths of 600							
	Direct	Model Name	Power Consumption	Emitting	Cable	Applicable Control Units			
	Number	Model Name	(max.)	Surface (L × W)	Connector	Applicable Control Units	Digital Control Units		
	1005676	HLDL2-150x45RD-DF-N	14 W	150x45 mm		PSB-3024 Series Stepless intensity control.	PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.		
	1005677	HLDL2-300x45RD-DF-N	28 W	300x45 mm	SM connector		PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.		
els	1005678	HLDL2-450x45RD-DF-N	42 W	450x45 mm			PD3/PD2 Series PWM control of intensity to 256 levels, external control.		
Mod	1005679	HLDL2-600x45RD-DF-N	56 W	600x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
Narrow Models	1005680	HLDL2-750x45RD-DF-N	70 W	750x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
Na	1005681	HLDL2-900x45RD-DF-N	84 W	900x45 mm	EL	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
	1005682	HLDL2-1050x45RD-DF-N	98 W	1050x45 mm	connector	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			
	1005683	HLDL2-1200x45RD-DF-N	111 W	1200x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			
	1005700	HLDL2-150x45RD-DF-W	14 W	150x45 mm		PSB-3024 Series Stepless intensity control.	PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.		
	1005701	HLDL2-300x45RD-DF-W	28 W	300x45 mm	SM connector		PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.		
<u>0</u>	1005702	HLDL2-450x45RD-DF-W	42 W	450x45 mm	CONNECTOR		PD3/PD2 Series PWM control of intensity to 256 levels, external control.		
lode	1005703	HLDL2-600x45RD-DF-W	56 W	600x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
Wide Models	1005704	HLDL2-750x45RD-DF-W	70 W	750x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
8	1005705	HLDL2-900x45RD-DF-W	84 W	900x45 mm	EL	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
	1005706	HLDL2-1050x45RD-DF-W	98 W	1050x45 mm	- connector	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			
	1005707	HLDL2-1200x45RD-DF-W	111 W	1200x45 mm	1	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			

\*The Lights that can be connected depend on the model of the Control Unit. Confirm the output power before using a Control Unit. \*Refer to the product information page on the CCS website or the Control Unit Catalog for information on Control Units.

White L		the cable for Lights with light-emitting lengths of 150 the cable for Lights with light-emitting lengths of 600							
	Direct	Model Name	Power Consumption	Emitting	Cable	Applicable Control Units			
	Number	Model Name	(max.)	Surface (L × W)	Connector	Analog Control Units	Digital Control Units		
	1005668	HLDL2-150x45SW-DF-N	16 W	150x45 mm		PSB-3024 Series Stepless intensity control.	PD3/PD2/BB Series PWM control of intensity to 256 levels, external control		
	1005669	HLDL2-300x45SW-DF-N	31 W	300x45 mm	SM		PD3/PD2 Series PWM control of intensity to 256 levels, external control.		
els	1005670	HLDL2-450x45SW-DF-N	46 W	450x45 mm	Connoccon		PD3/PD2 Series PWM control of intensity to 256 levels, external control.		
Narrow Models	1005671	HLDL2-600x45SW-DF-N	61 W	600x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
rrow	1005672	HLDL2-750x45SW-DF-N	76 W	750x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
Na	1005673	HLDL2-900x45SW-DF-N	91 W	900x45 mm	EL	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
	1005674	HLDL2-1050x45SW-DF-N	106 W	1050x45 mm	connector	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			
	1005675	HLDL2-1200x45SW-DF-N	121 W	1200x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			
	1005692	HLDL2-150x45SW-DF-W	16 W	150x45 mm		PSB-3024 Series Stepless intensity control.	PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.		
	1005693	HLDL2-300x45SW-DF-W	31 W	300x45 mm	SM connector		PD3/PD2 Series PWM control of intensity to 256 levels, external control.		
<u>0</u>	1005694	HLDL2-450x45SW-DF-W	46 W	450x45 mm	Connector		PD3/PD2 Series PWM control of intensity to 256 levels, external control.		
Wide Models	1005695	HLDL2-600x45SW-DF-W	61 W	600x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
ide N	1005696	HLDL2-750x45SW-DF-W	76 W	750x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
3	1005697	HLDL2-900x45SW-DF-W	91 W	900x45 mm	EL	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.		
	1005698	HLDL2-1050x45SW-DF-W	106 W	1050x45 mm	- connector	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			
	1005699	HLDL2-1200x45SW-DF-W	121 W	1200x45 mm	1	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.			

\*The Lights that can be connected depend on the model of the Control Unit. Confirm the output power before using a Control Unit. \*Refer to the product information page on the CCS website or the Control Unit Catalog for information on Control Units.

\*Product Number Guide: You can easily access the information page for any of our products by entering the item's 7-digit product number in the designated box on the CCS website (image processing page).

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Infra	rod	ights
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\*To extend the cable for Lights with light-emitting lengths of 150 to 450 mm, use a 24-V Extension Cable with an SM Connector. Refer to the CCS website or the Expansion Cable Catalog for information on Extension Cables. \*To extend the cable for Lights with light-emitting lengths of 600 to 1,200 mm, use a 24-V Extension Cable with an EL Connector. Refer to the back cover of this brochure for information on Extension Cables.

	Direct	Model Name	Power Consumption	Emitting	Cable	Applicable C	Control Units
	Number	Model Name	(max.)	Surface (L × W)	Connector	Applicable Control Units	Digital Control Units
	1005684	HLDL2-150x45IR-DF-N	12 W	150x45 mm		PSB-3024 Series Stepless intensity control.	PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.
	1005685	HLDL2-300x45IR-DF-N	24 W	300x45 mm	SM connector		PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.
els	1005686	HLDL2-450x45IR-DF-N	36 W	450x45 mm			PD3/PD2 Series PWM control of intensity to 256 levels, external control.
Narrow Models	1005687	HLDL2-600x45IR-DF-N	48 W	600x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
rrow	1005688	HLDL2-750x45IR-DF-N	60 W	750x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
Na	1005689	HLDL2-900x45IR-DF-N	72 W	900x45 mm	EL	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
	1005690	HLDL2-1050x45IR-DF-N	84 W	1050x45 mm	Connector	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
	1005691	HLDL2-1200x45IR-DF-N	96 W	1200x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	
	1005708	HLDL2-150x45IR-DF-W	12 W	150x45 mm		PSB-3024 Series Stepless intensity control.	PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.
	1005709	HLDL2-300x45IR-DF-W	24 W	300x45 mm	SM connector		PD3/PD2/BB Series PWM control of intensity to 256 levels, external control.
<u>0</u>	1005710	HLDL2-450x45IR-DF-W	36 W	450x45 mm	Connector		PD3/PD2 Series PWM control of intensity to 256 levels, external control.
Wide Models	1005711	HLDL2-600x45IR-DF-W	48 W	600x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
'ide N	1005712	HLDL2-750x45IR-DF-W	60 W	750x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
3	1005713	HLDL2-900x45IR-DF-W	72 W	900x45 mm	EL connector	PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
	1005714	HLDL2-1050x45IR-DF-W	84 W	1050x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	PD3-10024-8 Series PWM control of intensity to 256 levels, external control.
	1005715	HLDL2-1200x45IR-DF-W	96 W	1200x45 mm		PSB3-30024 Variable voltage control of intensity to 256 levels, external control.	

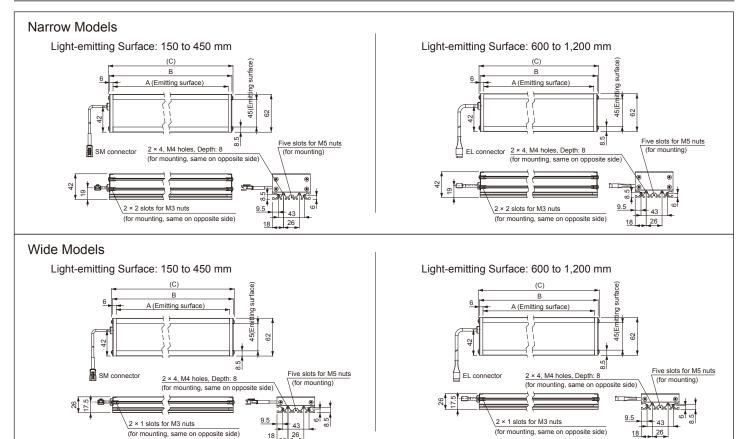
\*The Lights that can be connected depend on the model of the Control Unit. Confirm the output power before using a Control Unit. \*Refer to the product information page on the CCS website or the Control Unit Catalog for information on Control Units.

#### **Common Specifications**

Illumination type		Narrow Models			Wide Models		
Model Name	HLDL2-△△△x45RD-DF-N	HLDL2-	HLDL2-△△△x45IR-DF-N	HLDL2-	HLDL2-AAx45SW-DF-W	HLDL2-△△△x45IR-DF-W	
$\Delta\Delta\Delta$	"△△△" is the light-emitting surface length between 150 and 1,200 mm in 150-mm increments.						
LED color	Red	White	Infrared	Red	White	Infrared	
Input voltage (max.)			24 \	VDC			
Peak wavelength (typ.)	640 nm		860 nm	640 nm		860 nm	
Correlated color temperature (typ.)		5,600 K			5,600 K		
Cable length			0.3	3 m			
Connector	Light-emitting surface	length of 150 to 450 mm: S	M Connector (SMR-03V-B)	), Light-emitting surface leng	gth of 600 to 1,200 mm: EL	Connector (ELP-02V)	
Polarity and signals		SM Connector (1: And	ode (+), 2: NC, 3: Cathode	(-)), EL Connector (1: Anod	le (+), 2: Cathode (-))		
Cooling method			Natural a	ir cooling			
Operating temperature and humidity		Temperature: 0 to 40°C, Humidity: 20% to 85%RH (With no condensation)					
Storage temperature and humidity		Temperatu	re: −20 to 60°C, Humidity: 2	20% to 85%RH (with no con	idensation)		
Case material			Aluminum base with	black alumite surface			
Spectral distribution	100 80 60 400 400	White 450 500		Red	Infrared 800 850	900	

\*Direct Numbers: You can easily access the information page for any of our products by entering the product's 7-digit direct number in the designated box on the CCS website (image processing page).

#### Dimension Diagrams (Unit: mm)



\*These Flood Lights cannot be used with Strobe Light Control Units (PTU2-3024, BB-V24S30-M, and BB-V24S30-S). PD3-series Control Units can be used for Strobe Mode and ON/OFF Mode, and Constant Lighting Control Units (PD2 Series, BB-V24P30-M, BB-V24P30-S, etc.) can be used for ON/OFF light control. \*The peak emitted light wavelength of the Red Lights is 640 nm. For a Sharp-cut Filter, use the optional R60 Sharp-cut Filter.

#### **Model-specific Dimensions**

Model Name for Narrow Model	Dimension A (Emitting Surface)	Dimension B	Dimension C	Weight	Model Name for Narrow Model	Dimension A (Emitting Surface)	Dimension B	Dimension C	Weight
HLDL2-150x45RD-DF-N / SW-DF-N / IR-DF-N	150 mm	162 mm	165.6 mm	390 g	HLDL2-150x45RD-DF-W / SW-DF-W / IR-DF-W	150 mm	162 mm	165.6 mm	300 g
HLDL2-300x45RD-DF-N / SW-DF-N / IR-DF-N	300 mm	312 mm	315.6 mm	770 g	HLDL2-300x45RD-DF-W / SW-DF-W / IR-DF-W	300 mm	312 mm	315.6 mm	590 g
HLDL2-450x45RD-DF-N / SW-DF-N / IR-DF-N	450 mm	462 mm	465.6 mm	1,160 g	HLDL2-450x45RD-DF-W / SW-DF-W / IR-DF-W	450 mm	462 mm	465.6 mm	880 g
HLDL2-600x45RD-DF-N / SW-DF-N / IR-DF-N	600 mm	612 mm	615.6 mm	1,540 g	HLDL2-600x45RD-DF-W / SW-DF-W / IR-DF-W	600 mm	612 mm	615.6 mm	1,170 g
HLDL2-750x45RD-DF-N / SW-DF-N / IR-DF-N	750 mm	762 mm	765.6 mm	1,930 g	HLDL2-750x45RD-DF-W / SW-DF-W / IR-DF-W	750 mm	762 mm	765.6 mm	1,460 g
HLDL2-900x45RD-DF-N / SW-DF-N / IR-DF-N	900 mm	912 mm	915.6 mm	2,310 g	HLDL2-900x45RD-DF-W / SW-DF-W / IR-DF-W	900 mm	912 mm	915.6 mm	1,750 g
HLDL2-1050x45RD-DF-N / SW-DF-N / IR-DF-N	1,050 mm	1,062 mm	1,065.6 mm	2,700 g	HLDL2-1050x45RD-DF-W / SW-DF-W / IR-DF-W	1,050 mm	1,062 mm	1,065.6 mm	2,040 g
HLDL2-1200x45RD-DF-N / SW-DF-N / IR-DF-N	1,200 mm	1,212 mm	1,215.6 mm	3,080 g	HLDL2-1200x45RD-DF-W / SW-DF-W / IR-DF-W	1,200 mm	1,212 mm	1,215.6 mm	2,330 g

Cable Lengths for EL Connectors on Models with Light-emitting Surface of 600 to 1,200 mm

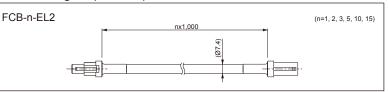
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\*To extend the cable for Lights with light-emitting lengths of 150 to 450 mm, use a 24-V Extension Cable with an SM Connector. Refer to the CCS website or the Expansion Cable General Catalog for information on Extension Cables

#### **Model-specific Dimensions**

Direct Number	Model	Cable Length (n)
3000690	FCB-1-EL2	1 m
3000766	FCB-2-EL2	2 m
3000691	FCB-3-EL2	3 m
3000692	FCB-5-EL2	5 m
3000693	FCB-10-EL2	10 m
3000760	FCB-15-EL2	15 m

#### **Dimension Diagram (Unit: mm)**



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#### Caution

•To ensure proper and safe use of the product, please read the Instruction Guide completely before using the product. •For product improvement, specifications and designs are subject to change without notice.



#### Headquarters

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